

INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 19426

2007-03 Ford F250, F350 Super Duty 6.0L Diesel Engine,
All Wheelbases (Exc. F350 Chassis Cab Models)



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove only the O.E. welded muffler/tail pipe assembly from the vehicle. Any other pipe ahead of the muffler assembly should not be removed. Lubricate the rubber isolators with WD-40, or a similar lubricant, to aid in removal of the metal rod hangers.
2. Install DynoMax front intermediate pipe **52260**. Finger tighten the inlet 3½" clamp. Also install the clamp-on rod hanger **36405** that is included in the kit.
3. Install DynoMax muffler **22572**. The inlet end of the muffler is stamped accordingly. Finger tighten the 4" clamp that connects the muffler to the inlet pipe.
4. Install DynoMax tail pipe **55102**. Also install hanger bracket **35406** above the muffler/tail pipe connection. Insert the metal rod hangers into the rubber isolators on the chassis. Use the other 4" clamp to connect the tail pipe and hanger bracket to the muffler outlet.

5. Install DynoMax stainless steel tip **36477** using the **33274** band clamp. Position the band clamp with the fasteners on top.
6. Beginning at the inlet end, align all components and fully tighten all the clamps.
7. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (1) 22572 MUFFLER
- (1) 52260 INTERMEDIATE PIPE
- (1) 55102 TAIL PIPE
- (1) 36477 TIP
- (1) 36405 CLAMP-ON HANGER
- (1) 36406 HANGER
- (1) 3½" U-BOLT CLAMP
- (2) 4" U-BOLT CLAMPS
- (1) 33274 BAND CLAMP
- (1) 702100 INSTRUCTION SHEET

19426 SYSTEM DIAGRAM

